Qty:

60 Um:

Each

: MOUNTING BRACKET

: D2581

: N/A

: A1

D2581 REV A1

: 13/05/2008

Date:

Monday, 05/05/2008 1:15:31 PM

User:

Julie Lecoca

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

Job Number **Estimate Number** : 39046

: 10604

P.O. Number

: 05/05/2008 This Issue

Prsht Rev. : NC

First Issue : //

: 38774 **Previous Run**

Written By

Checked & Approved By

Comment

: Est. D 01.07.17 Added info to step 2 SM

: SMALL /MED FAB

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

M304S11GA 1.0

304/316 .125 Sheet



Comment: Qty.:

0.0196 sf(s)/Unit

1.1781 sf(s) Total:

304/316 .125 Sheet (M304S0125)

Batch: 104 934

2.0

WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2581 Dwg Rev: A1

Prog Rev: A

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2-Deburr if necessary



OME OFF MACHINE

3.0

QC2

PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

wente

12 05

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	3				
DATE STEP		PROCEDURE CHANGE	Ву	By Date		Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	_ Date: _	

QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDE	ER NON-CONFORMANO	CE (NCR)			
		Description of NC		Verification	Annroyal	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
		•						
					÷			

NOTE: Date & initial all entries

Date: Monday, 05/05/2008 1:15:31 PM User: Julie Lecocq **Process Sheet Drawing Name: MOUNTING BRACKET** Customer: CU-DAR001 Dart Helicopters Services Job Number: 39046 Part Number: D2581 Job Number: Seq. #: **Machine Or Operation:** Description: INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING 1 PACKAGING RESOURCE # Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 8.0 QC21 08/05/14/ Comment: FINAL INSPECTION/W/O RELEASE N 08.05.13 Job Completion

Dart Aerospace Ltd

W/O:			WORK	ORDER CHANG	ES				
DATE STEP		PROC	EDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			14 L						
						,			
Part No) <u>.</u>	PAR #:	Fault Category:		NCR: Yes	No DO	۸٠	Date:	
raitivo	•		_ raun oatogory.					Date: _	
NCR:		W	ORK ORDER N	NON-CONFORMA	NCE (NCF	₹)			
DATE	CTED	Description of NC		ective Action Section		Verific	ation	Approval	Approval QC Inspector
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	Section C	Chief Eng	
				·					
1			1		12.5			1	F

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	39046
Description: Mounting Bracket	Part Number:	D2581
Inspection Dwg: D2581 Rev: A1	1	Page 1 of 1

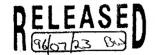
	FIRST	ARTICLE IN	SPECTION	ON CHE	ECKLIST	
	X	First Artic	ele	Prot	otype	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Measured by:	B	Audited by:	7		Prototype Appro	val: N/A
Date:	8-5-7	Date: (28/05/02	2)	D	ate: N/A
Rev Date	Change				Revis	ed by Approved

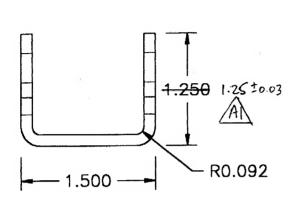
Rev	Date	Change	Revised by	Approy€d
Α	07.01.23	New Issue	KJ/JLM	411

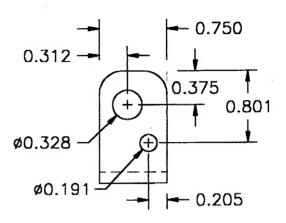


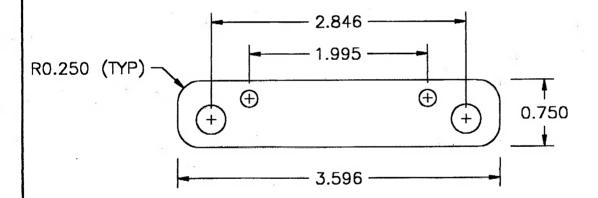


	DESIGN MIKE M	DRAWN BY	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT.	
\	CHECKED	APPROVED	DRAWING NO.	REV. A
2)	BW	MM	D2581	SHEET 1 OF 1
7	DATE	<u> </u>	TITLE	SCALE
	96.06.27		MOUNTING BRACKET	1:1
	AI HI if	04.05.14	CHANGE TOURLANCE ON 1.25	DIMENSIAN









MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
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NO. 3704 4